

All Reliance Foundry products are manufactured with high-quality materials for premium aesthetics and long-term durability. With proper care and maintenance, powder-coated products will withstand years of service with minimal wear and corrosion in most North American environments.

### GENERAL CARE

#### INSPECTION

*Perform routine inspection and cleaning every 6 months on all Reliance Foundry products.*

- Identify and address problems as early as possible to avoid progression of damage.
- Tighten or replace loose or missing parts immediately.
- High-saline environments or high-traffic areas with abundant particulates or pollutants will require more frequent attention.

#### CLEANING

*For neglected or damaged products, refer to "Stainless Steel Care and Maintenance" or "Powder Coating Care and Maintenance."*

- Use a soft nylon brush to remove any accumulated dirt.
- Wash with mild soap or detergent.
- Rinse in clean water.
- Wipe dry with a soft cloth.

#### Note:

- Do not let cleaning solution dry on the surface of furnishings.
- Never use abrasive cleaners, brushes, or steel wool to clean powder coated products.

#### MINOR DAMAGE

*Repair minor scrapes and scratches in the powder coating with an enamel top coat.*

- Use sandpaper to gently scuff the damaged surface and surrounding area. Minimize scuffing to undamaged coating by placing sanding paper on a narrow surface, such as the end of a pencil. Ensure all signs of rust are removed.
- Apply an exterior metal primer to scuffed areas, making sure to seal all exposed metal surfaces.
- Once the primer has set, apply matching color enamel to the primed areas.

#### Note:

- Exact color match may not be possible.
- Large scratches or other surface abrasions where coating has torn off may require re-coating or replacement.

### GRAFFITI REMOVAL

- Use a biodegradable graffiti-cleaning spray or wipe.
- Avoid using knives or hard scraping tools, as these may damage stainless steel surfaces.

### HEAVY DAMAGE

*Includes structural compromises such as visible dents, cracks, breaks, and rust that can undermine the integrity of a product.*

- Remove any significant rust as soon as possible to prevent worsening of damage.
- Remove heavily damaged products from service until a repair or replacement can be made.
- For broken or missing parts, contact Reliance Foundry's Sales Department to determine the availability of replacements.

Contact Reliance Foundry if unsure about the suitability of a cleaning product with powder coating finishes or if the touch-up finish is unsatisfactory. This content is provided for informational purposes only. Reliance Foundry is not responsible for any improper use or handling of hazardous chemicals.